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Photocatalytic studies using a very low surface area catalyst: TiO₂ over CaCO₃ from waste shell (*Pomacea canaliculata*) in paraquat degradation

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Calcination of shell waste and subsequent processing resulted in CaCO₃ powder that was used as the catalyst support for TiO₂/CaCO₃ catalyst. The catalyst has been characterized by scanning electron microscopy, BET measurements, X-ray diffraction, UV-visible diffused reflectance spectroscopy and Fourier transform infrared spectroscopy to elucidate the catalyst's properties. The TiO₂ over CaCO₃ catalyst has been used as a photocatalyst in paraquat removal under optimized conditions of calcination temperature, TiO₂ loading method, loading content of Ti component, loading content of TiO₂ in the catalyst and light irradiation. The results show that all the experimental parameters significantly affect paraquat removal efficiency of the catalyst. The calcination temperature and TiO₂ loading method show the most significant effect.

Keywords: Photocatalysts, Titania, Calcium carbonate, Paraquat degradation

Calcium carbonate is one of the most promising materials for various applications such as catalyst in transesterification¹⁻⁴, adsorbent for poisonous organic compounds or heavy metals⁵⁻⁷ and is even used as a catalyst support⁸⁻⁹, since it is very cheap and abundant in nature (found as limestone) and some sources are renewable (waste material consisting of CaCO₃ such as egg shell, animal bone or sea shells). In the last decade, many research groups and factories have used chemical reactions leading to the development of CaCO₃ with specific particle size, high porosity and with the removal of residual organic matter, undesirable odours and microorganisms. They could then be applied for use as catalysts or adsorbents.

The removal of high toxicity of organic compounds such as dyes, carcinogenic compounds, herbicides or insecticides, includes many processes, such as adsorption, photodegradation, oxidation or specific chemical reactions. One of the most powerful and

well-known methods used to reduce the amount of contaminated organic compounds is their photodegradation or photocatalysis. Photodegradation occurs under light irradiation with the addition of catalyst. According to literature reports, in general catalysts could be recycled and showed high level of organic compound removal ability¹⁰⁻¹². The main component used to operate as the catalyst is TiO₂.

TiO₂ is an excellent photocatalytic material because it exhibits characteristic properties of nontoxicity, high photocatalytic activity, high stability, strong oxidation ability, low energy consumption and is economical¹³⁻¹⁵. TiO₂ is a semiconductor material, and has a band gap energy of about 3.25 eV (Supplementary data, Fig. S1) which can interact with the UV range¹⁶⁻¹⁷. The excitation of an electron from the conduction band to the valence band and the generation of free electron (e⁻) and hole (h⁺) occurs after the TiO₂ is irradiated with UV light. A pair of e⁻ and h⁺ were then transferred to the degradation reaction of the poison target compound. The photocatalysis takes place either on the catalyst surface or in the solution.

One reason for the deactivation of the photocatalyst is the agglomeration of TiO₂ particles¹⁸⁻²⁰. Researchers have overcome this limitation by implanting the TiO₂ particles over various supports²¹⁻²³. Kumar *et al.*²¹ synthesized TiO₂ supported over graphene oxide using microwave activation. They found that the nanoparticles of TiO₂ were dispersed over the graphene sheet. The photoactivity of the prepared material was higher than that of pure TiO₂. Askari *et al.*²² studied the photoproperty and photoactivity of TiO₂ over multiwall carbon nanotube (MWCN) using a UV-vis spectrophotometer. It was found that TiO₂/MWCN could adsorb light over a wider wavelength range compared to pure TiO₂. The ability to remove methylene blue was studied for various TiO₂ based compounds, which showed that TiO₂/MWCN exhibited higher activity than TiO₂ powder. Yu *et al.*²³ synthesized TiO₂ deposited over fumed silica using tetrabutyl titanate as a precursor. The SEM images of TiO₂/fumed silica samples showed a narrow sized distribution of TiO₂ over the silica surface. The photoactivity for methyl orange degradation using TiO₂/fumed silica sample was found to be higher than that using pure TiO₂.

In the present study, we prepared TiO₂ deposited over CaCO₃ as a photocatalyst for paraquat degradation, which was monitored using voltammetry. This material was prepared by sol-gel method and the catalyst was characterized by FTIR, BET measurement, XRD, UV-vis diffused reflectance spectroscopy and SEM.

Experimental

Preparation of CaCO₃ was carried out as follows; waste shells of *Pomacea canaliculata* were collected from rice fields after the harvest season (Ban Khamreang, Ampur Kantarawicha, Mahasarakham Province, Thailand) during April 2017. The shells were washed to totally remove any residual soil, and then dried naturally for one day. The clean and dry shells were soaked in 0.01 M NaOH for 12 h, washed with distilled water and dried under sunlight for one day. The shells were crushed in a mortar and calcined at 600 °C for 2h at a heating rate 10 °C/min. The calcined shells were then crushed into a powder to obtain pure CaCO₃ (labeled as CaCO₃-600). The CaCO₃ was then used as a catalyst support for Ti compound.

The Ti compound was loaded onto CaCO₃ by the sol-gel method. The CaCO₃ powder was mixed with tetratitanium isopropoxide (TTIP) in propanol and then a few drops of DI water was added. The mixture was continuously stirred for 30 min. The pH of the solution was adjusted to 1 using 9.6 M HCl and the reaction mixture stirred for another 2 h. The mixture was filtered and washed with water. The solid powder was collected and transferred to a muffle furnace and heated at 300 °C for one hour. The final product obtained was labeled as Ti/CaCO₃-600-300 and used as the catalyst.

Pure TiO₂ was prepared by a similar method but without the addition of CaCO₃.

For the preparation of Ti/CaCO₃ catalyst by calcination method, the starting materials i.e., TTIP and CaCO₃ powder (calcined at 600 °C) were added to propanol. The mixture was then transferred to the crucible and finally heated at 400 °C for 1 h.

The photoactivity of the Ti/CaCO₃ catalyst was monitored by paraquat degradation reaction. The catalyst was loaded in a batch reactor using 400 ppm of paraquat from highly purified paraquat (99.99%, Sigma-Aldrich). However, the pH of the 400 ppm paraquat was adjusted to 7 before the start of the reaction using NaOH/ HCl solution. After the catalyst was added to the paraquat solution, paraquat removal

occurred. The reaction mixture was stirred and left for 30 min under sunlight. Then, the reaction mixture was centrifuged for 5 min at 5000 rpm. The supernatant was reserved for voltammetry measurement (Autolab PGSTAT204; Metrohm), which was used to analyze the residual paraquat.

For light irradiation, the batch reactor was kept in a sealed wooden box that was connected to two UV lamps inside (power of one lamp = 11 W or 160 mA).

The sample for voltammetric measurements was prepared by taking 1 mL of the supernatant and 10 mL of phosphate buffer (pH about 7.4), the resultant solution was taken in a voltammetry chamber and then stirred (at level 1; Autolab PGSTAT204; metrohm) for 2 min. The potential of residual paraquat was measured thereby. This technique is quite well known and shows high reliability for the detection of amount of paraquat, as reported in literature²⁴⁻²⁵.

Surface properties such as BET surface area, average pore diameter and pore volume were calculated using an Autosorb-1 Gas Sorption system (Quantachrome Corporation). The X-ray diffraction (XRD) patterns of the as-prepared catalysts were also studied. The XRD profiles were obtained using a D8 Advance: Bruker BioSpin AG instrument in the range 2θ between 0–80°. The SEM images of the catalyst were obtained using a JEOL-1230 (Becthai) to provide the surface morphology. In this study, Fourier transform infrared spectrometry (FTIR) was also used to examine the surface of the functional groups of the prepared catalyst using a Perkin-Elmer (Spectrum One) spectrometer equipped with a mercury-cadmium-telluride (MCT) detector in the wave number range between 400–4000 cm⁻¹. The diffuse reflectance UV-vis spectra of the catalysts were recorded in air at 200–800 nm using a Shimadzu 3600 UV-vis spectrophotometer.

Results and discussion

A comparison of the surface properties of the studied catalysts is presented in Table 1. The information shows that all the samples exhibit a very low surface area in both pure support powders (CaCO₃ and TiO₂) and Ti/CaCO₃ catalysts. The surface area of CaCO₃ was very low at about 1 m²/g and that of pure TiO₂ was about 12 m²/g. After the Ti compound was loaded onto the CaCO₃ (Ti/CaCO₃ catalyst), the surface area of the catalyst was between that of pure CaCO₃ and pure TiO₂ (between 1-12 m²/g). The effect of annealing temperature over the CaCO₃ support and Ti/CaCO₃ catalysts was studied and the

Table 1 — Physico-chemical properties of studied catalysts

Catalyst	Method	Heating temperature (°C) ^a	S _{BET} (m ² /g)	Pore volume (mL/g)	Average pore size (Å)
TiO ₂	Sol-gel	400	12.634	0.203	39.061
Pure CaCO ₃	Calcination	600	1.294	0.051	149.977
2%Ti/CaCO ₃ -300-400	Sol-gel	300, 400	1.781	0.029	19.099
2%Ti/CaCO ₃ -600-400	Sol-gel	600, 400	1.852	0.030	19.092
2%Ti/CaCO ₃ -900-400	Sol-gel	900, 400	1.591	0.011	15.236
2%Ti/CaCO ₃ -600-200	Sol-gel	600, 200	1.513	0.035	19.161
2%Ti/CaCO ₃ -600-400	Sol-gel	600, 400	2.736	0.052	19.082
2%Ti/CaCO ₃ -600-400	Calcination	600, 400	0.954	0.017	17.036
2%Ti/CaCO ₃ -600-500	Sol-gel	600, 500	2.789	0.082	19.126
10%Ti/CaCO ₃ -600-400	Sol-gel	600, 400	2.529	0.046	19.133
50%Ti/CaCO ₃ -600-400	Sol-gel	600, 400	11.151	0.163	32.767

^aTemperature used during CaCO₃ preparation and during Ti compound deposition.

results showed that the surface of the catalysts changed by increasing the average pore size and reducing the surface area. However, the Ti/CaCO₃ catalysts prepared by the sol-gel method show better surface area and average pore size compared to the Ti/CaCO₃ catalysts prepared by only the calcination method. The level of TiO₂ loading was compared (2–50% Ti/CaCO₃ catalysts), and it is indicated that increasing the Ti component could enhance both the surface area and reduce the average pore size.

The composition of the crystalline phase of the support and the catalyst under various conditions is presented in Fig. 1. The XRD profiles of the Ti/CaCO₃ catalyst at different CaCO₃ calcination treatments (between 300 and 900 °C) is given in Fig. 1(a). The XRD profiles of pure TiO₂ and pure CaCO₃ (calcined shell at 600 °C) were compared with that of the Ti/CaCO₃ catalyst. The XRD profile of pure CaCO₃ exhibited a very sharp and intense peak at 2θ about 29°, characteristic of CaCO₃²⁶⁻²⁹. Moreover, there are a series of intense peaks with respect to CaCO₃. However, there is a tiny but clear peak found at 2θ about 28 and 32° assigned to CaO, which is formed due to expulsion of CO₂ from the sample. It confirmed that the support involved in our study was CaCO₃ with a trace of CaO and there was clearly no Ca(OH)₂ present. For the Ti/CaCO₃ catalyst, prepared at a calcination temperature of 900 °C (labelled as Ti/CaCO₃-900-400), the phase of the support changed to CaO. In these XRD profiles, there was an absence of a TiO₂ peak, which indicates a very low amount of TiO₂ loading on the CaCO₃ (2% wt).

The calcination temperature was varied between 200 to 500 °C during Ti deposition over Ti/CaCO₃ catalysts, as shown in Fig. 1(b). It showed that this

range of temperature could not affect the phase of the CaCO₃. Ti loading during the preparation of catalyst does not affect the catalyst crystallinity Fig. 1(c).

Finally, the TiO₂ content added up to 50% wt of the catalyst (Fig. 1(d)) and the broad peak centered at 2θ about 27° of the XRD profile over only 50% Ti/CaCO₃ sample is the characteristic peak of TiO₂ as found in the XRD pattern of bare TiO₂. It confirmed that the Ti species in the Ti/CaCO₃ was in the form of TiO₂.

The FTIR spectra were recorded to investigate the surface groups over the pure TiO₂ and CaCO₃ compared to the 2% Ti/CaCO₃ catalyst (Supplementary data, Fig. S2a). The spectra show similar patterns with broad peaks at 3400–3500cm⁻¹ corresponding to the vibrational stretching of the surface OH bond³⁰. The peak at about 1400–1500cm⁻¹ was assigned to the H-O-H bending vibrational bending of adsorbed water and the bending vibrational of the –OH surface group on the catalyst surface³¹. The intense peak at about 1400 cm⁻¹ of the Ti/CaCO₃ catalyst was related to the –OH surface group, indicating that the catalyst surface was covered with mainly –OH groups.

The UV-vis diffuse reflectance spectra of the TiO₂ and Ti/CaCO₃ (Supplementary data, Fig. S2b), exhibits absorption peaks at about 500 nm with a red shift in the Ti/CaCO₃ catalyst. The peak area was related to the light absorption by the sample which confirmed that the Ti/CaCO₃ catalyst could absorb more photons than the pure TiO₂ at wavelengths lower than 1000 nm.

The SEM images and the SEM-EDX of the Ti/CaCO₃ catalyst calcined at 200 °C and 400 °C, respectively are given in Fig. 2. The non-uniform

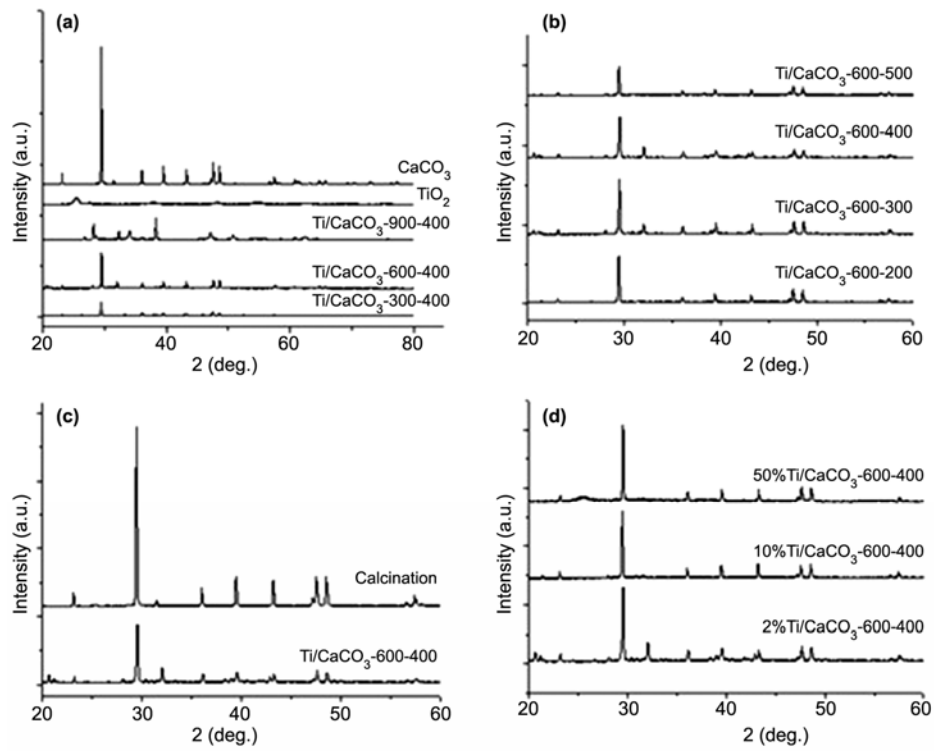


Fig. 1 — XRD diffraction patterns of various solids at (a) different calcination temperatures of CaCO_3 support, (b) different calcination temperatures for Ti loading step, (c) different preparation methods, and, (d) different Ti loadings in Ti/CaCO_3 catalysts.

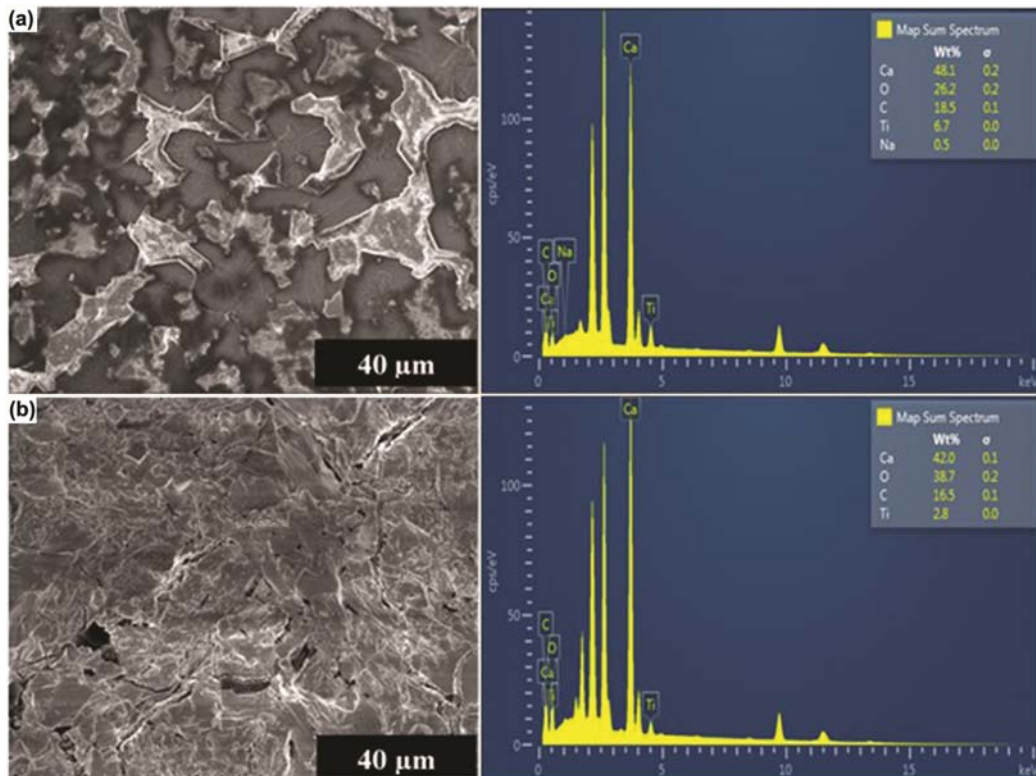


Fig. 2 — SEM image of Ti/CaCO_3 catalyst prepared via sol-gel method at different calcination temperatures of (a) 200 °C and (b) 400 °C.

sharp peak of the obtained sample calcined at 200 °C contained Na composition at about 0.5% wt which was very low when compared to other elements. On the other hand, the sample which was calcined at 400 °C had no trace of Na. However, the Na peak was observed as a little bump in SEM-EDX profiles. Therefore, a more precise technique such as atomic adsorption spectroscopy (AAS) must be used for confirmation. The SEM-EDX suggests that the main components of the obtained catalysts were Ca, O, C and Ti element. The amount of the Ti component was close to the loaded amount (2% wt). The surface of powder Ti/CaCO₃ catalyst has great homogeneity with some porosity (Fig. 2(a) and Fig. 2(b)).

The SEM images of the Ti/CaCO₃ catalysts with different loadings (2% and 10% wt) is given in Fig. 3. It clearly shows that lower porosity is found in the high Ti component % loading content (Table 1).

The photoactivity of the Ti/CaCO₃ catalysts under different conditions for paraquat removal is given in Supplementary data, Fig. S3(a)-(f). The effect of heating temperature for CaCO₃ preparation was examined at 300, 600 and 900 °C, it was then used as support for TiO₂ (the catalyst activity is shown in Fig. S3(a)). It can be seen that the optimum heating temperature for the waste shell was 600 °C. Scheme 1(a) showed that CaO was formed on the Ti/CaCO₃-900-400 catalyst, whereas the Ti/CaCO₃-300-400 catalyst showed presence of both CaCO₃ and Ca(OH)₂. The Ti/CaCO₃-600-400 catalyst showed the presence of only CaCO₃. This suggests that the suitable form of Ca compound from the waste shell for Ti/CaCO₃, was CaCO₃. Higher light absorption by Ti/CaCO₃ as compared to TiO₂ reaffirms the presence of CaCO₃ as the suitable form (Fig. S2(b)). Moreover,

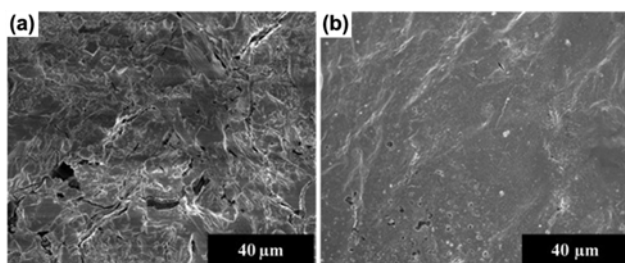
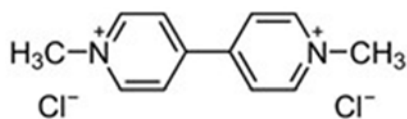


Fig. 3 — SEM image of Ti/CaCO₃ catalyst prepared via sol-gel method with different Ti loadings of (a) 2% and (b) 10%.



Scheme 1

the heating temperature during the Ti component loading in autoclave was also studied at 200, 300, 400 and 500 °C and the results are shown in Fig. S3. It showed that the Ti/CaCO₃ sample procured at 400 °C is the best catalyst because it could remove higher levels of paraquat than other samples. Therefore, the optimum temperature for Ti component loading on CaCO₃ (with autoclave) was 400 °C. From the SEM/SEM-EDX imaged and Table 1, it is seen that greater porosity in the Ti/CaCO₃-600-400 catalyst could enhance catalytic activity.

The sol-gel method is found to be suitable for Ti/CaCO₃ catalyst synthesis (Fig. S3(c)). This could be explained by the higher surface area and smaller total pore volume of the resulting catalyst. When the catalyst loading was varied between 1–10 g/L, higher catalytic activity was observed for higher catalysts loadings (Fig. S3(d)). In the present study, catalyst content higher than 10 g/L could not be added because the separation of the catalyst from the reaction solution was not sufficient. Upon separation the solution still contained a tiny amount of catalyst, which affected the paraquat analysis.

The amount of Ti component over the CaCO₃ support was examined and the results show that 2% wt Ti was the optimum level for preparing the Ti/CaCO₃ catalyst (Fig. S3(e)). This may be explained by the better Ti component dispersion on the CaCO₃ surface. Finally, the effect of light irradiation was observed and it is suggested that the Ti/CaCO₃ catalyst under solar light irradiation could remove paraquat in higher amounts than that under other conditions (Fig. S3(f)). UV-vis diffuse reflectance spectra confirmed that the Ti/CaCO₃ could adsorb more light in the region of visible light as compared to bare TiO₂.

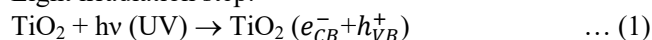
Thus, Ti/CaCO₃ catalyst could act as a photocatalyst that could interact with solar light. Therefore, the mechanism of the reaction proceeds via free radicals normally found in active species such as superoxide radical ($\bullet\text{O}_2^-$), hydroxyl radical ($\bullet\text{OH}$) or hydroperoxide radical ($\bullet\text{HO}_2$)³². The free radical involved in the reaction could be used as a key species to indicate the possible mechanism. Thus, the photodegradation of paraquat was performed under the addition of various free radical scavengers or free radical generators as shown in Supplementary data, Fig. S4. The additional solutions were AgNO₃, *tert*-butyl alcohol (TBA), *p*-benzoquinone (BQ), H₂O₂ and EDTA. The BQ, TBA and AgNO₃ were added to

capture the $\cdot\text{O}_2^-$, $\cdot\text{OH}$ and photoelectrons (e^-) respectively. The H_2O_2 and EDTA solutions were the free radical generators used to produce the $\cdot\text{OH}$ and e^- for the reaction. The activity of the catalyst in Supplementary data Fig. S4 clearly showed that the express respectively of activities of the reactions with AgNO_3 and TBA addition were both pretty low. Both AgNO_3 and TBA and were reacted with the free e^- and $\cdot\text{OH}$. This results indicated that these two species (free e^- and $\cdot\text{OH}$) are important for the paraquat degradation. This was confirmed by the reaction processes under H_2O_2 and EDTA. These two reactions exhibited higher catalytic activity as compared to the normal reaction without any added reagent. This suggested that the higher content of $\cdot\text{OH}$ (produced by H_2O_2) and free e^- (produced from EDTA) could enhance the activity and were the key species for paraquat degradation. FTIR spectrum (Fig. S2(a)) shows that in case of Ti/CaCO_3 , a very intense peak for the $-\text{OH}$ surface group is observed. Upon BQ addition, the activity was comparable to the normal reaction (about 40% removal). The BQ was trapped in the $\cdot\text{O}_2^-$ species and it could be turned to $\cdot\text{HO}_2$, which does not affect the activity of Ti/CaCO_3 catalyst. Apparently, there may be other reactive species involved in addition to those mentioned above, in the paraquat degradation using the Ti/CaCO_3 catalyst.

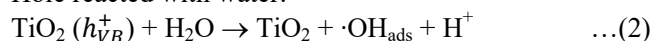
Proposed mechanism

The mechanism of paraquat photodegradation in the presence of under the Ti/CaCO_3 under UV light is proposed as follows:

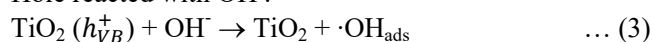
Light irradiation step:



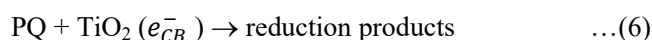
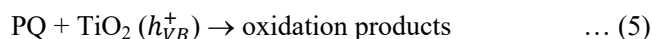
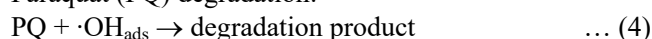
Hole reacted with water:



Hole reacted with OH^- :



Paraquat (PQ) degradation:



A similar mechanism has been proposed for some TiO_2 based catalysts used in photocatalytic degradation^{18,33}. The CaCO_3 support is suitable for this catalyst system because it is a basic compound and produces more OH^- in the reaction solution that could enhance the reaction in eqn 3. This could be the

reason that with a very low surface area, Ti/CaCO_3 catalyst (few m^2/g) could express good photoactivity (with more than 50% removal of paraquat).

In summary waste shells were used to prepare a catalyst support for the loading of Ti. The preparation parameters, such as calcination parameter of dried shell, calcination temperature of Ti loading step, Ti content as well as effect of light irradiation, were evaluated. Results confirm that the very low surface area catalyst could reduce the amount of paraquat in solution (more than 50%). This could be explained by higher light absorption by Ti/CaCO_3 . The optimum conditions of preparation include: calcinations of waste shells at 600 °C, Ti loading step with calcination at 400 °C, Ti loaded at 2% wt and under UV irradiation. Further, radical testing suggested that the paraquat degradation in the presence of Ti/CaCO_3 catalysts occurred through $\cdot\text{OH}$. This was also supported by the results of FTIR spectra.

Supplementary Data

Supplementary data associated with this article, are available in the electronic form at [http://www.niscair.res.in/jinfo/ijca/IJCA_57A\(XX\)1358-1364_SupplData.pdf](http://www.niscair.res.in/jinfo/ijca/IJCA_57A(XX)1358-1364_SupplData.pdf).

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